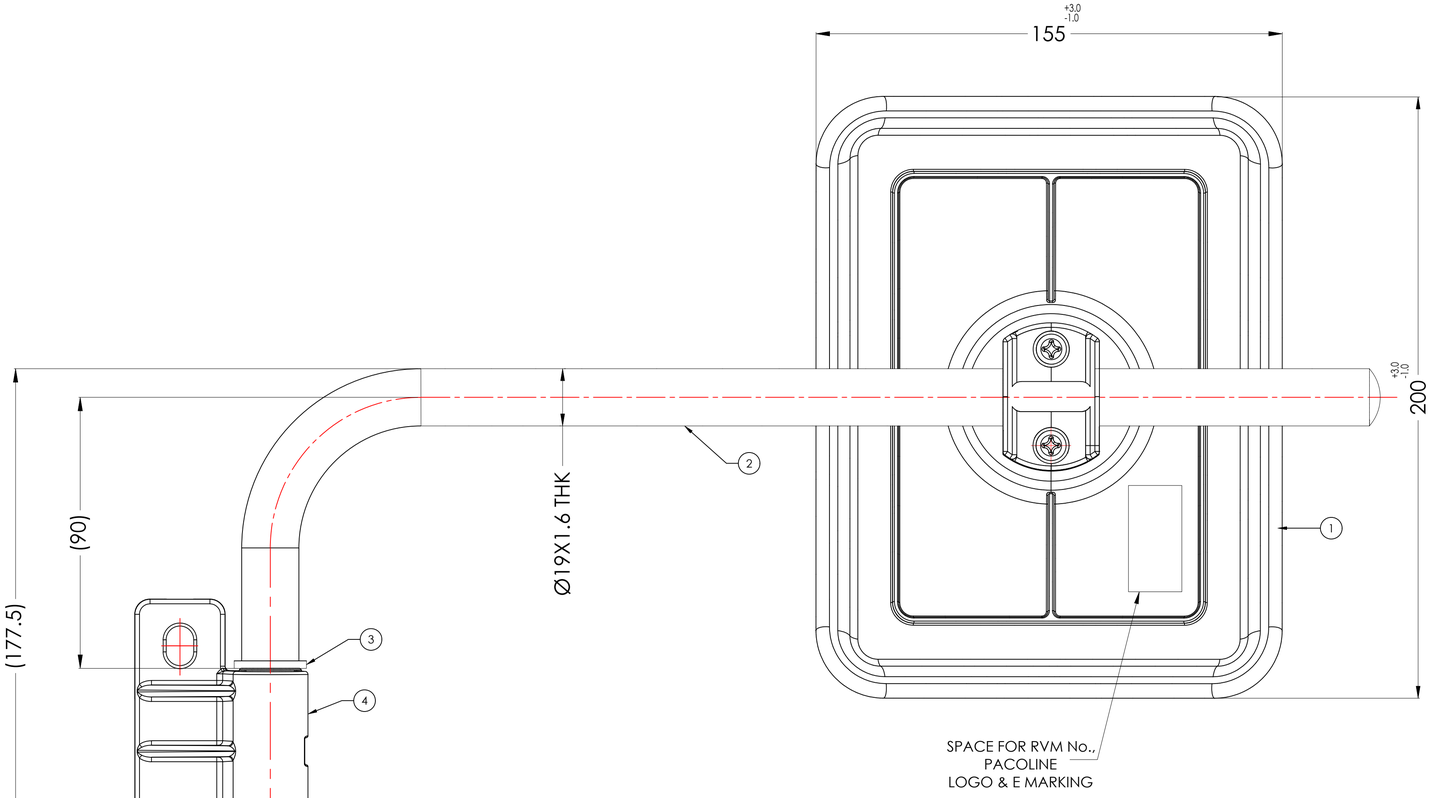
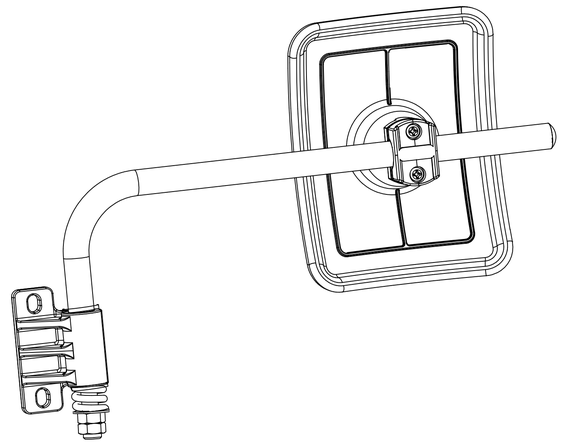
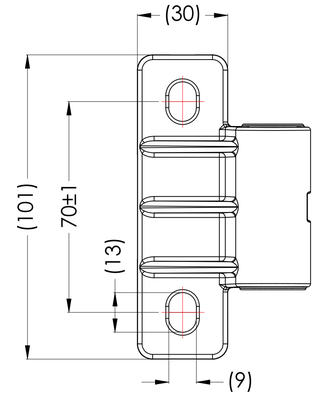
Do not scale the drg.	Unless other stated ① All dimns in mm.	Tolerances unless stated	Surface finish
If in doubt, ask	② Drg. drawn to third angle projection.		

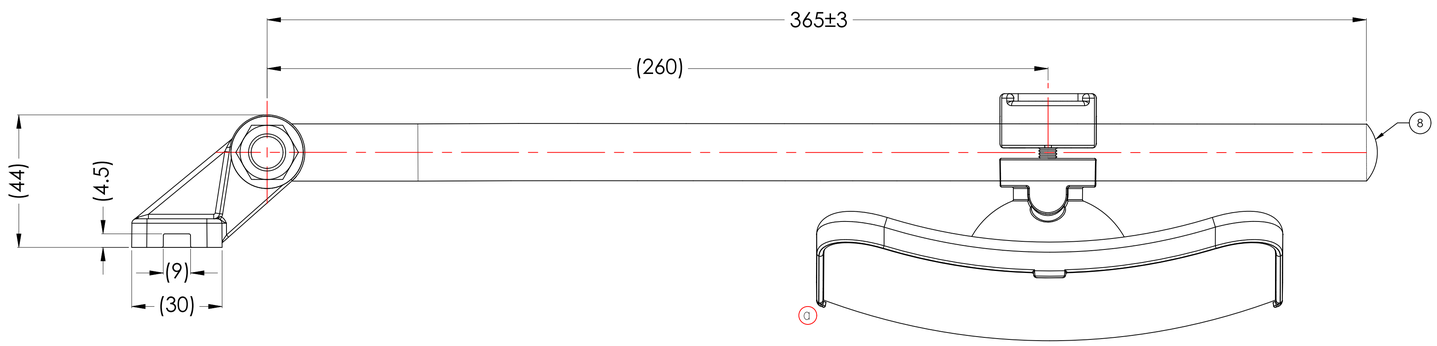




ISOMETRIC VIEW



MOUNTING BKT DETAILS



NOTES -

1. UNSPECIFIED DIMENSIONS & OUTER PROFILE AS PER 3D CAD DATA.
2. MIRROR SHOULD CONFIRM TO AIS-001-(Part 1)(Rev 2):2023 AND ECE REG 46. (a)
3. PARTS SHOULD BE FREE FROM VISUAL DEFECTS.
4. ALL FASTENERS IN ZINC BLACK WITH SST LIFE 600 HRS.
5. MIRROR POSITION TO BE ADJUSTED BY CUSTOMER WHILE ASSEMBLY.
6. MIRROR (MIIM 0603 001) AND FRAME ASSLY (MIMF 0063 001) WILL BE DISPATCHED INDIVIDUALLY.

SR. NO.	DESCRIPTION	PART NO.	QTY.	MATERIAL	FINISH	REMARK
8.	FRAME TOP CAP DIA 19R	MIMF 0000 008 01	1	ABS	BLACK	
7.	HEX NUT M12X6 TK B	FA NU HN M12 6 ZB B	2	IS:1364	ZINC BLACK	
6.	MSRTC COIL SPRING	FA CS MS 04 13 24 TK	1	IS4454	TRIVALENT BLACK	
5.	PLAIN WASHER M12x24x2.5 ZB	FA WA PW M12 24 2.5 ZB A	2	IS:2016	ZINC BLACK	
4.	NEW CLASS VI FRAME UPGR MTG BKT	MIMF 0063 006 01	1	NYLON 6.GF 30%	BLACK	
3.	PLAIN WASHER 18X28X2 ZB	FA NW 00 18 28 02 ZB A	1	IS:2016	ZINC BLACK	
2.	NEW CLASS VI FRAME TUBULAR WA L365	SMMI WA 028	1	ERW PIPE Ø19X1.6 THK	BLACK PC	
1.	NEW CLASS VI MIRROR DIA.19 ASSLY	MIIM 0603 001	1	STD.	STD.	

MIRROR SPECIFICATION

SR.NO.	DESCRIPTION	SPECIFICATION
1.	CHECKING STANDARD	AIS-001-(Part 1) (Rev2):2023 AND ECE REG.46
2.	RADIUS OF CURVATURE	R200+50MM SPH
3.	GLASS THICKNESS	1.9 ±0.2 MM
4.	GLASS OF MIRROR	FLOAT QUALITY
5.	REFLECTANCE	40% MIN.
6.	DISTORTION	5% MAX.
7.	REFLECTION COATING	ALUMINIUM

Date	Mod. No.	SL No.	Zone	Modification	DRN	APPD.
08-06-2024	a			LOCKING RIB ADDED IN HOUSING, NYLOCK NUT M12 REPLACED BY 2 HEX NUT M12,CHECKING STANDARD AIS-001(Part 1)(Rev 2):2023 WAS AIS-001-2011.	Y.S.M	D.V.S
27-12-2023	NR			NEW RELEASE		

APPD.	28-12-2023	S.R.S
STDZ.	28-12-2023	D.V.S
CHKD.	28-12-2023	Y.S.M
DRN.	28-12-2023	S.V.K
Date		Sign.

Classification of Characteristics
● Critical, ▲Key Instruction
◐ Major, (None) Minor
● Applies to upper limit
● Applies to lower limit

Scale– 1:1
Qty.– 01
Weight(gms)

Tolerance Unless Specified IS:2102 (C)
Material SEE TABLE
Surface Protection SEE TABLE

Description
NEW CLASS VI MIRROR WITH FRAME L365 ASSLY

Dimensions are in mm.
Sheet Size A1
Customer
DWG. No.
PART No.

PACOLINE
DWG. No. 110402
PART No. MIFI 0603 001
Sheet No. 1 of 1 Sheet

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PACOLINE
PACOLINE INDUSTRIES PRIVATE LIMITED
21/1, HADAPSAR INDUSTRIAL ESTATE,
HADAPSAR PUNE–411013